

2-3-1 The lever rule:

The relative amounts of the two phases present in the two-phase area can be determined by use of a lever relation.

Lever rule: the fractional amounts of two phases are inversely proportional to their distances along the tie line (isotherm) from the bulk composition axis.

For example, Point X_2 in fig.(10) is the fulcrum of a lever. One lever arm is A_2X_2 , the distance from point A_2 to point X_2 . The other lever arm is X_2M_2 . The relative amount of crystals A is given by the lever arm X_2M_2 divided by the sum of the lever arms, A_2M_2 . Thus, the percentage of phases at point X_2 is given by:

$$\% \text{ of crystals A} = \frac{X_2M_2}{A_2M_2} \times 100 = \frac{C_{M_2} - C_X}{C_{M_2}} \times 100 = \frac{45 - 30}{45} \times 100 = \frac{15}{45} \times 100 = 33\%$$

$$\% \text{ of melt} = \frac{A_2X_2}{A_2M_2} \times 100 = \frac{C_X}{C_{M_2}} \times 100 = \frac{30}{45} \times 100 = 67\%$$

The composition of the **melt** at point M_2 is **45% B** and **55% A**.

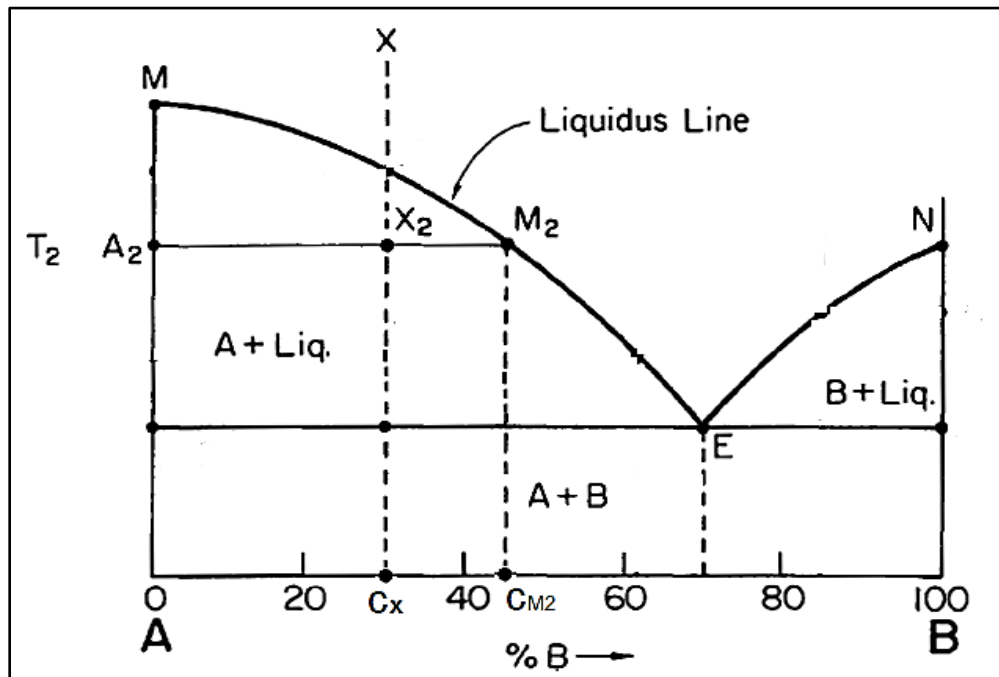


Fig.(10) Hypothetical phase diagram to explain the lever rule

The calculations on a cooling melt at point X with composition (70% A + 30% B) in fig.(11) are explained in table (1), isoplethal study.

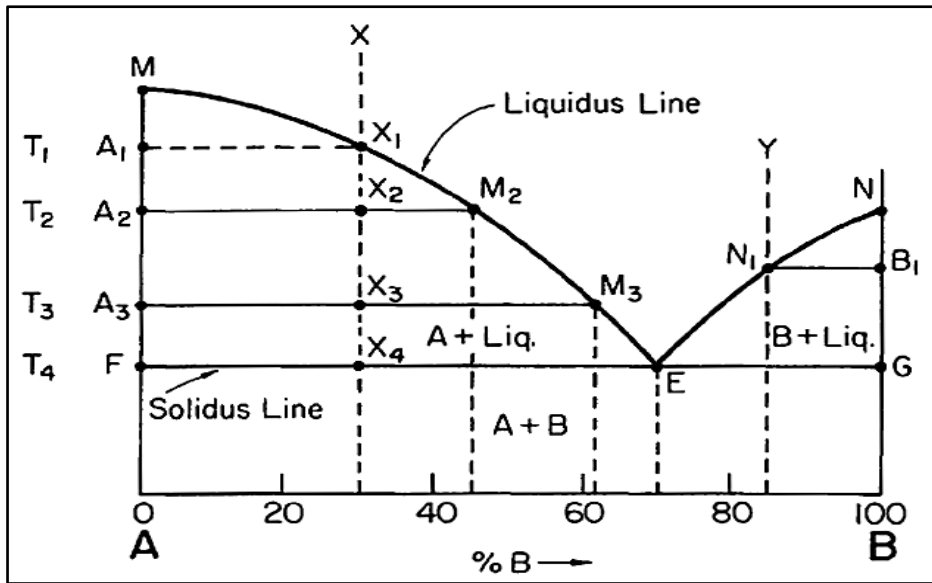


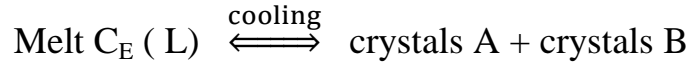
Fig.(11) Hypothetical phase diagram for binary system.

Table (1) Isoplethal study at point X with composition (70% A + 30% B).

Temp (°C)	Proportions (phases)	% (Phases)	% Composition of phases (in terms of components)
T_1	30 units melt ϵ units crystals (A)	100 ϵ^\dagger	$\begin{cases} A = 70 \\ B = 30 \end{cases}$ A = 100
T_2	30 units melt 15 units crystals (A) 45	67 33	$\begin{cases} A = 55 \\ B = 45 \end{cases}$ A = 100
T_3	30 units melt 32.5 units crystals (A) 62.5	48 52	$\begin{cases} A = 37.5 \\ B = 62.5 \end{cases}$ A = 100
T_4^+	30 units melt 40 units crystals (A) 70	43 57	$\begin{cases} A = 30 \\ B = 70 \end{cases}$ A = 100
Melt solidifies to form eutectic microstructure			
T_4^-	30 units eutectic xtals 40 units crystals (A) 70	43 57	$\begin{cases} A = 30 \\ B = 70 \end{cases}$ A = 100

2-3-2 The Binary Eutectic :

The **eutectic reaction** is an isothermal three-phase reaction in which a liquid is in equilibrium with two crystalline phases.



This reaction involving a liquid changing to two crystalline phases at the eutectic point which is **point E**. The eutectic point E, which formed by the intersection of the two liquidus lines, represents the composition of the lowest melting mixture in this system. As shown in fig.(12). If a microscope were arranged so as to view melt X at the various stages of crystallization at cooling, the phases might appear as shown schematically in fig.(13).

Fig.(12) Binary system containing one eutectic.

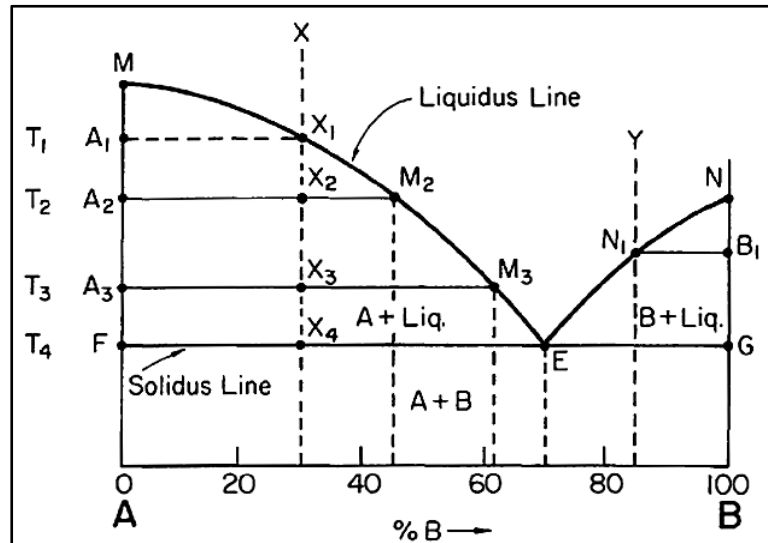


Fig.(13) Microstructure of phases in binary system containing one eutectic.

